

Specification of Competency Standards
for the Manufacturing Technology.
Unit of Competency.

Functional Area - Product Manufacturing

Title	Operate and maintain mould production data acquisition equipment and systems, store, manage, and assist analysis of digital mould production data
Code	111573L3
Range	This unit of competency is applicable to the product manufacturing departments / production departments of companies engaged in the tooling industries. Practitioners should be capable to operate and maintain intelligent and automated equipment and systems for mould processing, understand control systems, and possess knowledge and skills in data collection techniques and methods, and can collect, process, and apply production data
Level	3
Credit	4
Competency	Performance Requirements 1. Understand relevant knowledge of equipment, control systems, and digital application technologies in mould manufacturing • Understand basic concepts and technologies of smart manufacturing and Industry 4.0 • Understand data collection methods and techniques in mould production, include sensors, QR codes, and RFID systems • Understand principles and methods of data storage and processing, and are familiar with the use of database management systems and data warehouses • Understand data backup and recovery strategies • Understand principles of data exchange and collaboration among equipment and systems • Understand installation and debugging methods of data collection devices • Understand configuration and management methods of data collection systems • Understand data visualisation and report generation technologies • Understand SQL language and database management tools • Understand basic data analysis tools and software, include Excel, Python, and R, etc. • Understand principles and applications of digital factories and manufacturing execution systems (MES) in the mould industry 2. Operate and maintain intelligent and automated mould-making equipment and related digital configurations • Able to operate and understand the working principles and workflows of general data collection equipment and systems used in mould product manufacturing, and perform installation, configuration, and debugging to effectively collect production data • Able to write basic databases and perform simple programming tasks, carry out data extraction, transformation, and loading (ETL) operations under guidance • Able to apply data collection and statistical methods, and use data analysis tools and software, such as Excel, Python, and R, to organise data and support analysis under guidance • Able to visualise the utilisation rates, production data, and fault alerts of mould processing equipment and related configurations

	• Able to apply key technologies and processes for building digital factories, and operate digital factory systems and MES in the mould industry 3. Professional handling of intelligent data collection equipment and systems for mould production, and conducting integrated data analysis • Able to integrate and interconnect workshop equipment and related configurations in mould production by various technologies (include cloud computing, IoT, big data), support centralised real-time production status monitoring, such as production capacity, defect rate, equipment utilisation • Able to apply automation, machine vision, IoT, and big data technologies in the mould processing field under supervision • Able to configure and debug digital settings for mould processing equipment and related systems under instructions from senior personnel
Assessment Criteria	The integrated outcome requirements of this unit of competency are: • Able to apply data collection and statistical methods required in the mould industry, and organise production data using data collection tools and software to support production status analysis • Able to understand the operating principles, working methods, and workflows of common intelligent and automated equipment and systems in mould production, and assist in the digitalisation and optimisation of production processes under guidance
Remark	Individuals who possess the above knowledge and competency are also required to possess the knowledge and competency of “ Understand various requirements of physical and electronic drawings, and be familiar with mould manufacturing processes to effectively communicate with internal staff and customers regarding moulds and processes (106487L4)” Individuals who possess the above knowledge and competency are able to support the enterprise to achieve the Industry 4.0 digital maturity level of visualisation (1i)