## Specification of Competency Standards for the Logistics Industry Unit of Competency

1. Title	Determine optimum stock levels
2. Code	LOCUCT508A
3. Range	This unit of competency is applicable to logistics service providers. Practitioners should be
	capable of performing the tasks of stock control operations in accordance with the relevant
	regulations and workplace requirements.
4. Level	5
5. Credit	3 (for reference only)
6. Competency	Performance Requirements:
	6.1 Know about inventory management
	Know about principles of inventory management
	Understand stock control in accordance with workplace requirements
	Know about workplace procedures and business operations
	6.2.1 Assess demand for inventory
	Analyse the stock movement data and sales forecast
	Identify high and low volume periods from the analysis of stock movement data and
	sales forecast
	<ul> <li>Determine the seasonal nature of stock demand from the analysis stock movement data</li> </ul>
	and sales forecast
	<ul> <li>Determine the required inventory levels at different stages of production and sales cycle</li> </ul>
	6.2.2 Assess variables affecting optimum stock levels
	Determine delivery lead times
	Determine internal process and distribution
	Calculate spoilage and obsolescence times
	Assess the maximum stock carrying capacity
	Assess the requirements of physical and human resources      Develop contingencies for unexpected distribution stemposes or deleve
	Develop contingencies for unexpected distribution stoppages or delays      A Determine entirgum inventory levels.
	<ul><li>6.2.3 Determine optimum inventory levels</li><li>Calculate safety stock levels</li></ul>
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	Identify optimum inventory levels in consideration of seasonal demands  (2) Maniton antiquem inventory levels  (3) Maniton antiquem inventory levels
	6.3 Monitor optimum inventory levels
	Compare continually inventory benchmarks to current and future sales turnover/
	production requirements
	Make adjustments to inventory levels in accordance with reassessed sales    The content of
	turnover/production requirements, and workplace procurement processes
	Record changes and requests for adjustments to inventory levels in accordance with
7 Assassment	workplace procedures  The integrated outcome requirements of this unit of competency are:
7. Assessment Criteria	The integrated outcome requirements of this unit of competency are:  • Capable of assessing demand for inventory
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	Capable of assessing variables that affect optimum inventory level  Capable of determining actions a few level.
	Capable of determining optimum inventory level
0 D 1	Capable of monitoring optimum inventory level
8. Remarks	